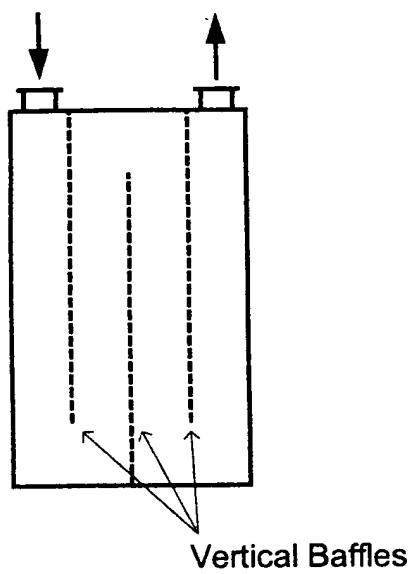


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**Figure 1 -- Upright Box
Separator.**

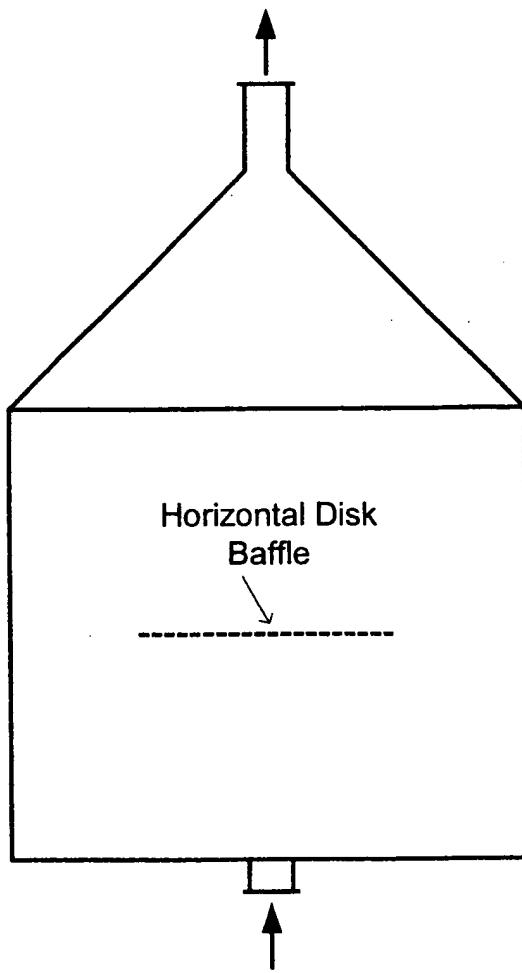


Figure 2 -- Conventional
Settling Chamber.

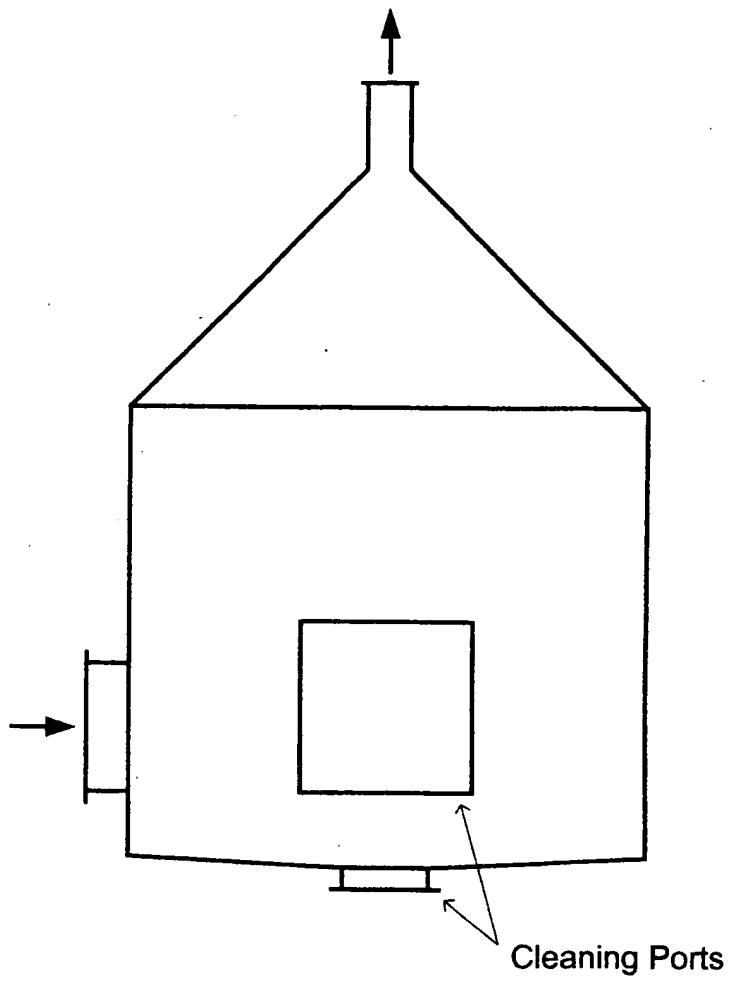


Figure 3 -- Improved
Settling Chamber.